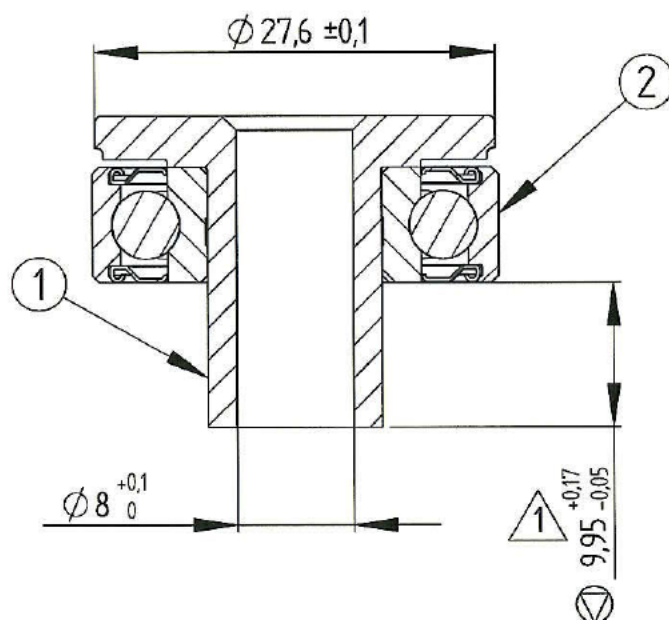
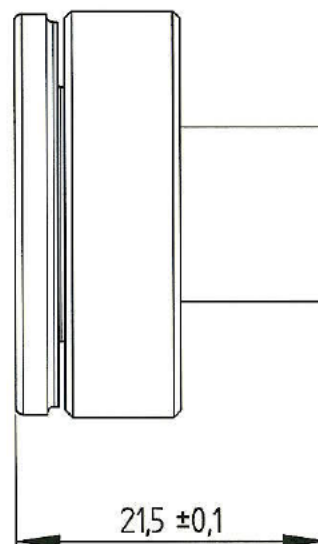
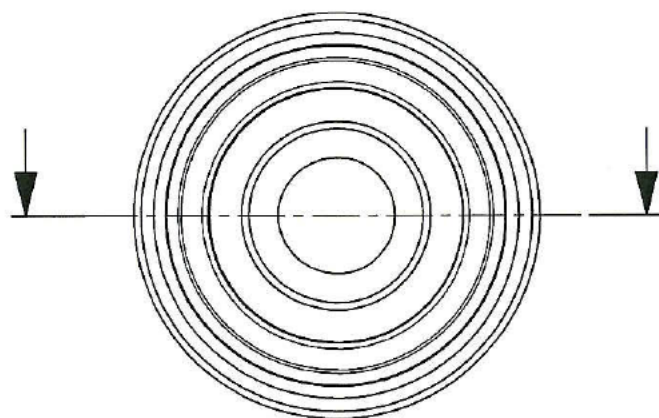


A4

| Nr / No | Ant / Pcs | Ändring / Change                        | Datum / Date | Inf | Gk/Äp |
|---------|-----------|-----------------------------------------|--------------|-----|-------|
| 1       | 1         | Tolerance +0.17/-0.05 was +0.062/-0.05. | 050614       | MaJ | FM    |
| 2       | -         | Ballbearing was 6001-2RS.               | 050703       | MaJ | FM    |
| 3       | -         | Drawing 20267-1 was 20267-0             | 050919       | MaJ | FM    |
| 4       | -         | Drawing 20267-2 was 20267-1             | 051227       | MaJ | FM    |
| 5       | -         | Drawing 20267-3 was 20267-2             | 060822       | FM  | MaJ   |
| 6       | -         | Note regarding gluing removed.          | 110322       | MaJ | TN    |

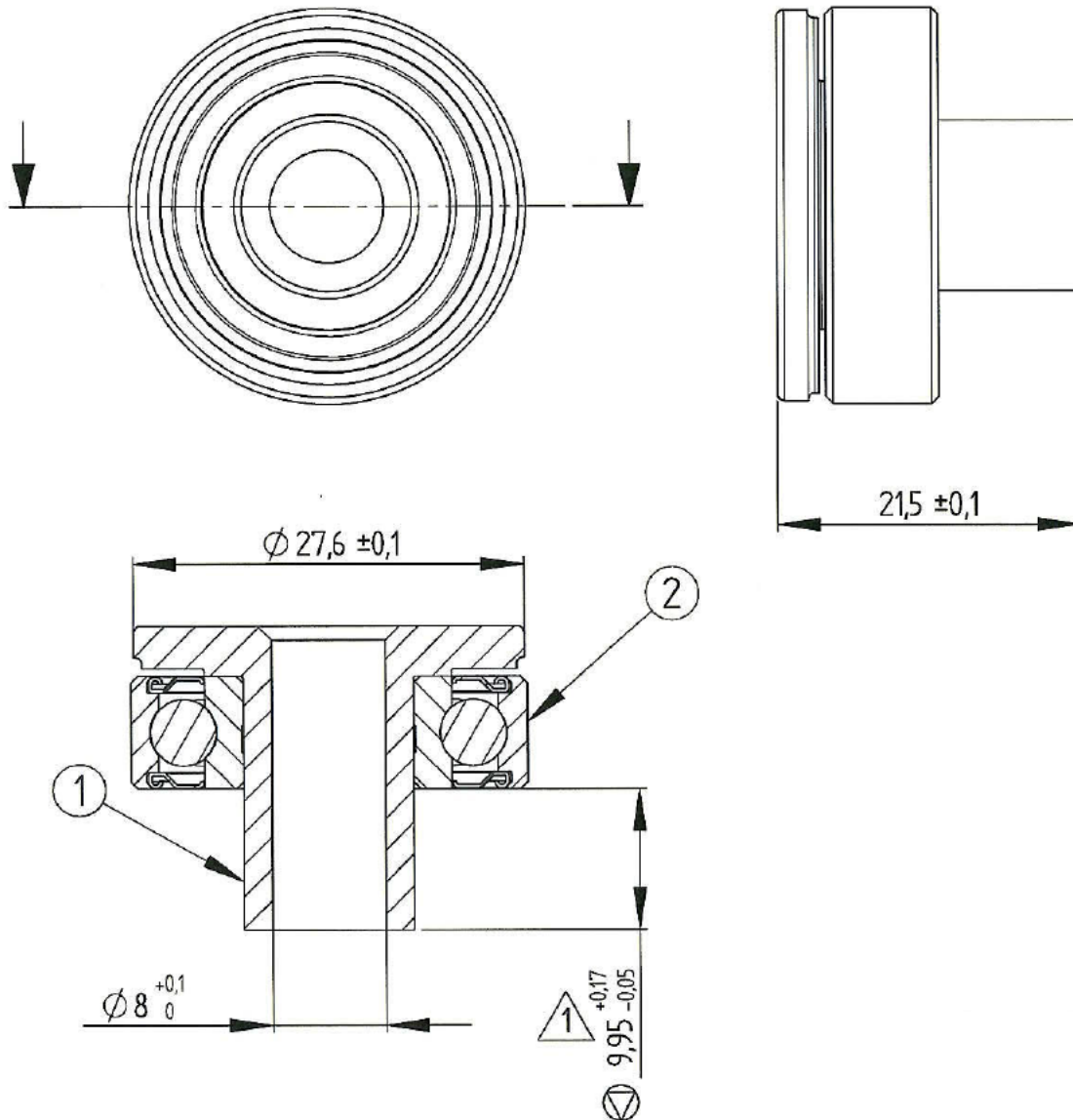


Kritiskt mått (1 st)  
Critical dimension (1 pcs)

| Nr / No | Ant / Pcs | Benämning / Name                                                                       | Material                 | Dimension           | Anm / Note                            |
|---------|-----------|----------------------------------------------------------------------------------------|--------------------------|---------------------|---------------------------------------|
| 1       | 1         | Bushing                                                                                |                          |                     | Ritn.nr 20267-3                       |
| 2       | 1         | Ballbearing 6001-ZZ (HMD)                                                              |                          |                     |                                       |
|         |           | Konstr / Design<br>MaJ                                                                 | Godkänd / Approved<br>FM | Volym / Volume<br>- | Datum / Date<br>050502                |
|         |           | Ritad / Drawn<br>MaJ                                                                   | Vikt / Weight<br>-       | Dimension<br>-      | Ersätter / Replaces<br>70400-5        |
|         |           | Benämning / Name<br>lager komplett / Bearing complete<br>Rollatorhjul / Rollator wheel |                          |                     | Skala / Scale<br>2 : 1                |
|         |           |                                                                                        |                          |                     | Ytbehandling / Surface treatment<br>- |
|         |           |                                                                                        |                          |                     | Rit-nr / Drawing no<br>70400          |
|         |           |                                                                                        |                          |                     | Utgåva / Issue<br>6                   |

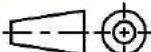
A4

| Nr / No | Ant / Pcs | Ändring / Change                        | Datum / Date | Inf | Gk/Äp |
|---------|-----------|-----------------------------------------|--------------|-----|-------|
| 1       | 1         | Tolerance +0.17/-0.05 was +0.062/-0.05. | 050614       | MaJ | FM    |
| 2       | -         | Ballbearing was 6001-2RS.               | 050703       | MaJ | FM    |
| 3       | -         | Drawing 20267-1 was 20267-0             | 050919       | MaJ | FM    |
| 4       | -         | Drawing 20267-2 was 20267-1             | 051227       | MaJ | FM    |
| 5       | -         | Drawing 20267-3 was 20267-2             | 060822       | FM  | MaJ   |
| 6       | -         | Note regarding gluing removed.          | 110322       | MaJ | TN    |



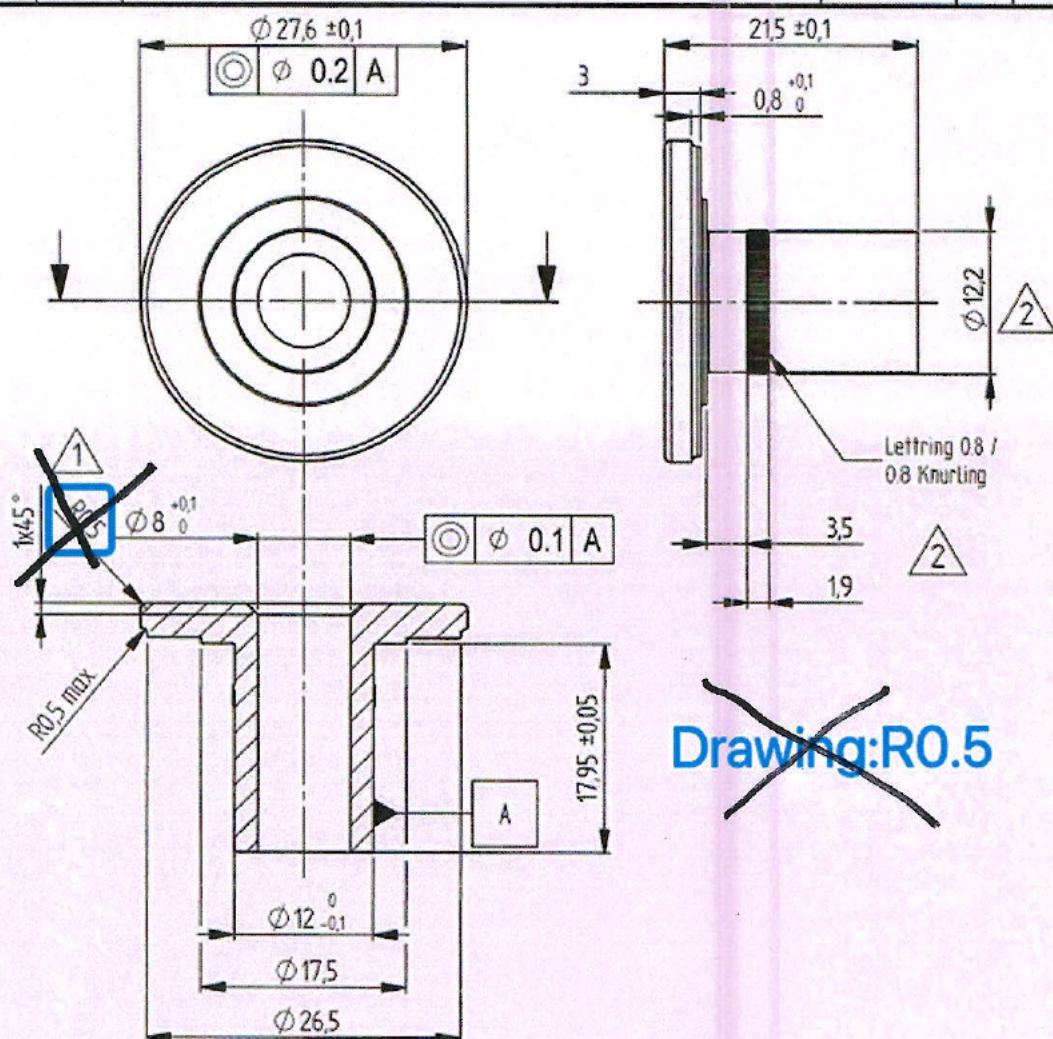
Kritiskt mått (1 st)

Critical dimension (1 pcs)

| Nr / No                                                                                | Ant / Pcs | Benämning / Name          |                          | Material            | Dimension                                                                            | Anm / Note                            |                     |
|----------------------------------------------------------------------------------------|-----------|---------------------------|--------------------------|---------------------|--------------------------------------------------------------------------------------|---------------------------------------|---------------------|
| 1                                                                                      | 1         | Bushing                   |                          |                     |                                                                                      | Ritn.nr 20267-3                       |                     |
| 2                                                                                      | 1         | Ballbearing 6001-ZZ (HMD) |                          |                     |                                                                                      |                                       |                     |
|                                                                                        |           | Konstr / Design<br>MaJ    | Godkänd / Approved<br>FM | Volym / Volume<br>- | Datum / Date<br>050502                                                               | Material<br>-                         |                     |
|                                                                                        |           | Ritad / Drawn<br>MaJ      | Vikt / Weight<br>-       | Dimension<br>-      | Ersätter / Replaces<br>70400-5                                                       | Färg / Colour<br>-                    |                     |
| Benämning / Name<br>lager komplett / Bearing complete<br>Rollatorhjul / Rollator wheel |           |                           |                          |                     | Skala / Scale<br>2 : 1                                                               | Ytbehandling / Surface treatment<br>- |                     |
|                                                                                        |           |                           |                          |                     |  | Rit-nr / Drawing no<br>70400          | Utgåva / Issue<br>6 |

A4

| Nr / No | Ant / Pcs | Ändring / Change                                        | Datum / Date | Inf | Gk/Äp |
|---------|-----------|---------------------------------------------------------|--------------|-----|-------|
| 1       | 1         | Chamfer 1x45° was 0.5x45° (2x) and R0.5 added           | 050919       | MaJ | FM    |
| 2       | 2         | 0.8 Knurling, dimensions 3.5, 1.9 and $\phi 12.2$ added | 051227       | MaJ | FM    |
| 3       | -         | Material explained                                      | 060822       | FM  | MaJ   |



Ej mått satt radier R=0.2max /  
Not determined radii R=0.2max.

Toleranser gäller efter ytbehandling där ej annat anges /  
Tolerances valid after surface treatment unless otherwise stated

För ej toleranssatta mått gäller toleranser enligt SS-ISO 2768-1 Medel  
For dimensions without tolerances, tolerances according to SS-ISO 2768-1 Medel

|                                   |     |                    |      |                |   |                     |         |                                  |                             |
|-----------------------------------|-----|--------------------|------|----------------|---|---------------------|---------|----------------------------------|-----------------------------|
| Konstr / Design                   | MaJ | Godkänd / Approved | FM   | Volym / Volume | - | Datum / Date        | 050502  | Material                         | SS 1914 / EN 1008-11SMnPb30 |
| Ritad / Drawn                     | MaJ | Vikt / Weight      | 202g | Dimension      | - | Ersätter / Replaces | 20267-2 | Färg / Colour                    | Black                       |
| Bensättning / Name                |     |                    |      |                |   | Skala / Scale       | 2 : 1   | Ytbehandling / Surface treatment |                             |
| Bussning / Bushing                |     |                    |      |                |   | Fe/ZnFe 6-10µm C4   |         | Rit-nr / Drawing no              |                             |
| Lager komplett / Bearing complete |     |                    |      |                |   | 20267               |         | Utgåva / Issue                   |                             |
|                                   |     |                    |      |                |   |                     |         | 3                                |                             |